

Attorney's Docket No. 238-4

#### **PATENT**

# IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Assistant Commissioner for Patents **Box Patent Application** Washington, D.C. 20231



# **UTILITY PATENT APPLICATION TRANSMITTAL**

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Transmitted herewith for filing is the patent application of:

First Named Applicant (or Applicants): Günther Dürhammer

Title of Application: CIGARETTE

Type of Application (37 C.F.R. 1.53(b)) 1.

This application is a(n):

- Original (nonprovisional) application. [X]
- [] Continuing application:

[] Divisional

[] Continuation

[] Continuation-in-Part (CIP)

of Serial No. **08/**\_\_\_, filed on \_\_

#### **CERTIFICATION UNDER 37 CFR 1.10**

I hereby certify that this New Application Transmittal and the documents referred to as enclosed herein are being deposited with the United States Postal Service on this date, March 10, 2000, in an envelope as "Express Mail to Addressee" Mailing Label Number EL509431885US, addressed to the Commissioner of Patents and Trademarks, Washington, D.C. 20231.

Joyce Peterson

Name of person mailing paper

2.	Enclo	osed Papers Required to Obtain Application Filing Date under 37 CFR 1.53(b)				
	3 1 1 0	Pages of specification Pages of claims Pages of Abstract Sheets of drawings [] Formal [] Informal				
3.	Oath	or Declaration				
	[X]	Newly executed Oath or Declaration (original or copy) is enclosed.				
	[]	Copy of Oath or Declaration from prior application <u>0 /</u> (37 C.F.R. 1.63(d)).				
		[] The entire disclosure of the prior application, from which a copy of the oath or Declaration is supplied, is considered as being a part of the disclosure of the accompanying application and is hereby incorporated by reference therein.				
	[ <b>X</b> ]	With Power of Attorney [] Without Power of Attorney				
4.	Additi	ional Papers Enclosed				
	[X]	Return Receipt Postcard (specifically itemized) (M.P.E.P. § 503).				
	[X]	Preliminary Amendment.				
	[]	Information Disclosure Statement (37 CFR 1.98).				
		[] Form PTO-1449 [] Copies of IDS Citations				
	[]	Nucleotide and/or Amino Acid Sequence Listing computer-readable copy, paper copy, and statement verifying identity of computer-readable and paper copies.				
	[]	Certified Copy of Priority Document(s).				
	[]	Verified translation of non-English language application (37 C.F.R. 1.52(d)).				
	[]	Other:				
5.	Assig	nment				
	[X]	Newly Executed assignment with Recordation Cover Sheet (Form PTO-1595).				
	[]	Copy of Assignment from prior application No. <u>08/</u>				

#### Fee Calculation (37 CFR 1.16) 6.

Basic Fee	\$760.00
	Basic Fee

FEES FOR CLAIMS AS FILED										
Number filed			Numl	ber ex	tra	Rat	е			
Total Claims (37 CFR 1.16(c))	14	_	20	=		×	\$ 18.00	)	=	\$ 0.00
ndependent Claims 37 CFR 1.16(b))	2	_	3	=		×	\$ 78.00	)	=	\$ 0.00
Multiple Dependent ( (37 CFR 1.16(d))	Claim	s			+	\$260.	00	=		\$ 0.00

Fee Calculation for Extra Claims \$ 0.00

- Amendment canceling extra claims enclosed.
- []Amendment deleting multiple-dependencies enclosed.

Total Filing Fee Calculation

#### 7. **Small Entity Statement**

[]	Verified Statement that this 1.27:	is a filing by a small entity under 37 CFR 1.9 and
	[] is enclosed.	[] will follow.
[]	Status as a small entity was benefit is being claimed for	

[] 35 U.S.C. 120,

35 U.S.C. 121,

35 U.S.C. 365(c),

and which status as a small entity is still proper and desired.

A copy of the verified statement in the prior application is enclosed. []

Filing Fee Calculation (50% of Filing Fee calculated in Item 6 above)

8.

9.

Fee P	Fee Payment						
[]	[] Not enclosed. No filing fee is to be paid at this time.						
[ <b>X</b> ]	Enclo	sed:					
	[X]	Basic filing fee (Item 6 or 7 above)	\$ <u>690.00</u>				
	[X]	Fee for recording Assignment (\$40.00 (37 CFR 1.21(h)))	\$ 40.00				
	[]	Processing and retention fee (\$130.00 (37 CFR 1.53(d) and 1.21(I)))	\$				
		Total fees enclosed	\$ <u>730.00</u>				
Metho	d of Pa	ayment of Fees					
[X]	Check in the amount of \$730.00.						
[]	Charge Deposit Account No. 08-2461 in the amount of \$						

## 10. Authorization to Charge Additional Fees

- [X] The Commissioner is hereby authorized to charge the following additional fees by this paper and during the entire pendency of this application to Deposit Account No. 08-2461:
  - [X] 37 CFR 1.16(a), (f), or (g) (filing fees)

A duplicate of this transmittal is enclosed.

- [X] 37 CFR 1.16(b), (c), and (d) (presentation of extra claims)
- [] 37 CFR 1.16(e) (surcharge for filing the basic fee and/or declaration at a date later than the filing date of the application)
- [] 37 CFR 1.17 (application processing fees)

A duplicate of this transmittal is enclosed.

# 11. Instructions as to Overpayment

[X] Credit Deposit Account 08-2461.

[] Refund.

# 12. Correspondence Address

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## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s)

Günther Dürhammer

Examiner:

Unassigned

Serial No.:

Unassigned

Group Art Unit:

Unassigned

Filed:

Herewith

Docket:

283-4

For:

**CIGARETTE** 

Dated:

March 10, 2000

Assistant Commissioner for Patents

Washington, DC 20231

I hereby certify this correspondence is being deposited with the United States Postal Service as Express Mail

No. EL509431885US, postpaid in an envelope,

addressed to:

Assistant Commissioner for Patents, Washington, D.C.

Marck 10,0000

20231 on\_

Dated: 3/10/00

e Peterson

#### PRELIMINARY AMENDMENT

Sir:

Prior to examination on the merits, please amend the above-identified application as follows:

#### **IN THE SPECIFICATION:**

On page 1, before line 1,

please add the following title:

--CIGARETTE--.

On page 1, after the title and

before line 1,

please add the following:

--BACKGROUND OF THE INVENTION--.

On page 1, line 1,

please delete "1".

On page 1, line 31,

please add the following:

--SUMMARY OF THE INVENTION--.

On page 2, line 8,

please add the following:

-- DETAILED DESCRIPTION OF

**INVENTION**--.

On page 4, line 1,

delete "Claims" and insert -- WHAT IS

CLAIMED IS:--.

On page 5,

delete the Abstract and insert therefor:

#### --ABSTRACT

A cigarette is provided which includes a tobacco strand wrapped with a layer of paper having a water repellant impregnation made from a cellulose derivative.--

### **IN THE CLAIMS:**

Please delete Claims 1-5.

Please add the following claims:

- 6. A cigarette comprising a tobacco strand wrapped with a layer of paper having a water repellent impregnation made from a cellulose derivative, wherein said cellulose derivative is applied in several layers and provides air permeability of at least 20 Coresta units.
- 7. A cigarette as described in Claim 6, wherein the cellulose derivative is ethyl cellulose.
- 8. A cigarette as described in Claim 6, wherein the cellulose derivative provides air permeability of at least 50 Coresta units.
- 9. A cigarette as described in Claim 6, wherein the cellulose derivative is applied on both sides of the paper.

- 10. A cigarette as described in Claim 6, wherein the cellulose derivative is applied in a quantity of at least  $1 \text{ g/m}^2$ .
- 11. A cigarette as described in Claim 6, wherein the cellulose derivative is applied by means of a coating roller in a gravure process.
- 12. A cigarette as described in Claim 6, wherein the wrapper is composed of only one layer of paper.
- 13. A cigarette wrapper comprising a water repellant impregnation made from a cellulose derivative, wherein said cellulose derivative is applied in several layers and provides air permeability of least 20 Coresta units.
- 14. A cigarette wrapper as described in Claim 13, wherein said cellulose derivative is ethyl cellulose.
- 15. A cigarette wrapper as described in Claim 13, wherein said cellulose derivative provides air permeability of at least 50 Coresta units.
- 16. A cigarette wrapper as described in Claim 13, wherein the cellulose derivative is applied on both sides of the paper.
- 17. A cigarette wrapper as described in Claim 13, wherein the cellulose derivative is applied in a quantity of at least  $1 \text{ g/m}^2$ .
- 18. A cigarette wrapper as described in Claim 13, wherein the cellulose derivative is applied by means of a coating roller in a gravure process.
- 19. A cigarette wrapper as described in Claim 13, wherein the wrapper is composed of only one layer of paper.

### **REMARKS**

The present application claims priority to European Application No. 99105581.5 filed 13 March 1999. Headings have been added to the specification in accordance with U.S. practice. Claims 1-5 have been cancelled and re-written as Claims 6-12 to place the claims in a form which is in compliance with U.S. practice. New Claims 13-19 have been added to claim a cigarette wrapper as taught in the application.

Inasmuch as the present amendment does not introduce new subject matter and places the application in better condition for consideration on the merits, entry of the Amendment is respectfully requested.

Respectfully submitted,

James F. Harrington

Registration No.: 44,741
Attorney for Applicant

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The invention is based on the problem of avoiding spotting on the wrappers of cigarettes.

The buyers of cigarettes consider the spotless white appearance of a cigarette as an indication of quality. Even if this opinion is not particularly correct – in hot, humid climates cigarettes can show discoloration even after a short period of storage, which does not affect the smoke flavour – manufacturers have to focus upon market expectations.

Spotting of cigarette paper can be explained in that dissolved substances contained in the tobacco can penetrate the paper at the points of contact between the paper and the tobacco particles, as said paper is both porous and hydrophilic.

It would be conceivable to reduce spotting on cigarette paper in that said paper is coated with any substances that would make the paper completely impervious. Such coatings have been proposed in order to effect rapid extinguishing of discarded cigarettes. In order to be able to control the content of different substances contained in the smoke, however, the cigarette manufacturer is generally interested in a certain degree of air permeability of the cigarette paper. The problem is consequently to, on the one hand, keep the paper permeable for air, and on the other hand to reduce the permeability for dissolved cigarette ingredients.

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For solving the problem, US-A 5,143 099 proposed to form the cigarette wrapper using two layers of paper, wherein the inner wrapper is provided with a very high degree of permeability, so that the overall permeability remains sufficient. In this context, the possibility of making the inner wrapper water repellent by adding 0.5% alkyl ketene dimer was mentioned.

In comparison with the prior art described, the object of the invention is to make the

use of two layers of paper superfluous, this being by means of an impregnating agent that is harmless and changes the smoke flavour as little as possible.

It was unexpected that providing the cigarette with a wrapper that comprises a layer of paper with water repellent impregnation made from a cellulose derivative, in particular of ethyl cellulose, would lead to a solution of the object. EP 0 419 981 does describe such a cigarette, in which, however, the air permeability is below 5 Coresta units.

The invention is based on the recognition that the impregnation can be sufficiently thin to retain the desired air permeability, if it is applied in several layers. It is thus provided according to the invention that the cellulose derivative is applied in several layers in order to obtain an air permeability in the wrapper of at least 20, preferably 50 Coresta units.

Different cellulose derivatives per se satisfy the physical criteria required with respect to air permeability and water permeability in the impregnated paper, for example, sufficiently highly derived cellulose ether and cellulose ester (for example, nitrocellulose). Ethyl cellulose is preferred, however, as it is harmless – it complies with the German regulations – and makes practically no change to the smoke flavour.

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Further details of the invention will be discussed hereinafter with reference to comparative tests.

Cigarette papers with a substance of 26g/m² were coated, in a gravure process by means of a coating roller, with cellulose azetoproprionate (CAP) or with cellulose azetobutyrate (CAB) or with ethyl cellulose (EC). The amount applied was approximately 0.7 g/m². Cigarettes were manufactured with the cigarette paper manufactured in this way.

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In order to test their spotting tendency, the cigarettes were stored packaged and unpackaged at either 20°C and 60% relative humidity or 30°C and 80% relative

humidity. Examination for spotting (in each case 100 cigarettes) was carried out immediately after production and after 24 and 48 hours. An evaluation was made according to spot size and number, and the results were converted, by means of weighting, into a point system.

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The evaluation produced the following results:

Coating with 0.7 g EC

572 points

Coating with 0.7 g CAP

223 points

Coating with 0.7 g CAB

77 points

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Although ethyl cellulose coated paper showed a comparatively strong tendency for spotting (large number of spots), the further development was carried out with this material, as an undesired change in the smoke character was determined with CAP and CAB. Even with the use of EC coated paper, a significantly lower spotting frequency was nevertheless determined, compared with uncoated paper. After approximately one month, however, the cigarettes manufactured using paper coated with EC showed no dark spots, whereas large yellow spots appeared on those with uncoated paper. This is probably because coloring agents penetrate the paper through flaws in the coating, the spreading of which agents is prevented by the coating. Due to these observations, the tests were repeated with twice-coated paper, that is to say with cigarette paper loaded with 1.4 g/m². With this, the spotting tendency decreased, according to the method of calculation described hereinabove, to 56 points, that is to say it reduced by the power of 10 compared to the single coating. This excellent result was confirmed in long-term testing.

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It is to be emphasised in particular that the success described was obtained even though the porosity of the paper, which was 50 Coresta units before coating, was still 20 Coresta units after coating. Initial tests with more porous paper as the starting material confirm that even with a final porosity of 50 Coresta units, the radical reduction in the tendency to spot, according to the invention, was obtained. (One Coresta unit (CU) indicates how many cm<sup>2</sup> of air flow per minute through an area of 1 cm<sup>2</sup> of paper under pressure of a 10 cm head of water.)

#### Claims

- 1. Cigarette, the tobacco strand of which is wrapped around with a layer of paper with water repellent impregnation made from a cellulose derivative, preferably of ethyl cellulose, wherein in order to obtain air permeability in the wrapper of at least 20 Coresta units, preferably at least 50 Coresta units, the cellulose derivative is applied in several layers.
  - 2. Cigarette according to claim 1, wherein the cellulose derivative is applied on both sides of the paper.
  - 3. Cigarette according to claim 1, wherein the cellulose derivative is applied in a quantity of at least 1  $g/m^2$ .
  - 4. Cigarette according to claim 1, wherein the cellulose derivative is applied by means of a coating roller in a gravure process.
- 5. Cigarette according to claim 1, wherein the wrapper is composed of only one layer of paper,

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# Abstract

Cigarette, the wrapper of which comprises a layer of paper with water impregnation made from a cellulose derivative.

Docket No. 283-4

# **Declaration and Power of Attorney For Patent Application**

# **English Language Declaration**

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed a

		CIGARET	ГЕ		
the	specification of whi	ch			
(ch	eck one)				
XΧ	is attached hereto.				
	was filed on	as Unite	d States Application No.	or PCT	International
	Application Number				
	and was amended	on			
		(if	applicable)		
inc	luding the claims, as	ve reviewed and understand the amended by any amendment re	eferred to above.		
kno		y to disclose to the United State naterial to patentability as define			
Ser PC list inv on	ction 365(b) of any f T International app ed below and have entor's certificate or which priority is clai		r inventor's certificate, or st one country other th g the box, any foreign a	Section an the l pplication that of t	365(a) of any Jnited States, n for patent or he application
Pri	or Foreign Application	on(s)		Priority	Not Claimed
9910	05581.5	Europe(Austria etal)	13 March 1999		
(Nu	ımber)	(Country)	(Day/Month/Year Filed)		
(Nu	ımber)	(Country)	(Day/Month/Year Filed)		_
(Nu	umber)	(Country)	(Day/Month/Year Filed)		
O-SE	3-01 (9-95) (Modified)	P02/REV02	Patent and Trademark C	WE 11 0 D	-240714717 07

I hereby claim the benefit unde application(s) listed below:	er 35 U.S.C. Section 119(e)	of any United States provisional
(Application Serial No.)	(Filing Date)	
(Application Serial No.)	(Filing Date)	
(Application Serial No.)	(Filing Date)	
365(c) of any PCT International ap the subject matter of each of the cli PCT International application in the I acknowledge the duty to disclose known to me to be material to p	plication designating the Unite aims of this application is not of manner provided by the first p to the United States Patent a patentability as defined in Ti	Inited States application(s), or Section of States, listed below and, insofar as disclosed in the prior United States or paragraph of 35 U.S.C. Section 112, and Trademark Office all information itle 37, C. F. R., Section 1.56 which and the national or PCT International
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

(Filing Date)

(Application Serial No.)

(Status) (patented, pending, abandoned)

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

Charles R. Hoffmann, Reg. No. 24,102; Ronald J. Baron, Reg. No. 29,281; Gerald T. Bodner, Reg. No. 30,449; A. Thomas Kammer, Reg. No. 28,226; Irving N. Feit, Reg. No. 28,601; Alan M. Sack, Reg. No. 31,874; Algis Anilionis, Reg. No. 36,995; Gregory W. Bachmann, Reg. No. 41,593; Anthony E. Bennett, Reg. No. 40,910; Robert L. Bernstein, Reg. No. P-46,020; Joseph J. Catanzaro, Reg. No. 25,937; Lauren T. Emr, Reg. No. P-46,139; James F. Harrington, Reg. No. 44,741; Glenn T. Henneberger, Reg. No. 36,074; Justin K. Holmes, Reg. No. 42,666; Richard LaCava, Reg. No. 41,135;

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Date